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**J.K. Marinchek**  
Quality Analyst

December 19, 2013

CUSTOMER:	AMS
SPECIFICATION:	5864D
DATE:	12/2013
SUPERSEDES:	C, 03/2008
TYPE:	13-8 Plate

The above specification has been reviewed and approved by ATI Allegheny Ludlum without exception for Plate product.

The following is offered for comment only:

2.1 & 3.6.1: ATI-AL's attached exceptions to AMS 2300 shall apply.

ATI Allegheny Ludlum will work to the latest published revision that has been reviewed and accepted by Allegheny Ludlum of any referenced specification unless a prior revision is required.

Specification AMS 5864D dated 12/2013 shall apply to orders received and accepted after 12/19/13. Materials previously produced are not certified to this revision.

Sincerely,

A handwritten signature in cursive script that reads "Jill K. Marinchek".

J.K. Marinchek  
Quality Analyst



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**J.K. Marinchek**  
Quality Analyst

January 24, 2012  
*Supersedes letter dated 9/21/11*

CUSTOMER:	AMS
SPECIFICATION:	AMS 2300L
DATE:	08/01/10
SUPERSEDES:	AMS 2300K
TYPE:	Magnetic Particle Inspection

The above specification has been reviewed by ATI-Allegheny Ludlum (ATI-AL). ATI-AL will work to AMS 2300 for Plate product with the following exceptions:

Sec. 3.2.3.5 – Plate samples will be machined to the required 5” length transverse to the final rolling direction

Sec. 4.3.2 – ATI-AL will perform heat qualification from one plate per heat, as all electrodes for each heat are cast simultaneously, resulting in no first or last cast electrodes.

The following are offered as comment only:

ATI-AL will not perform magnetic particle inspection on coil product.

Specification AMS 2300L dated 8/2010 and these current exceptions shall apply to open orders and orders received and accepted after 1/24/12.

Please sign and return a copy of this correspondence to the above address or fax number.

Sincerely,

J. K. Marinchek  
Quality Analyst

Receipt of the exception(s) to the specification indicated is hereby acknowledged, and it is understood and agreed that Allegheny Ludlum will sell its products only according to such exceptions, unless any changes to such exceptions are agreed to in writing by Allegheny Ludlum. Approval of this specification is not intended to indicate that we will or will not accept orders for this grade.

Signed \_\_\_\_\_

Company \_\_\_\_\_

Title \_\_\_\_\_

Date \_\_\_\_\_